

# TECHNICAL DATA SHEET

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## IDENTIFICATION

**Product:** Water Borne White Strippable Booth Coating

**Product Code:** 108 - 172

**Type of Material:** Acrylic

**Solvents:** Water, Mineral Oil

**Product Description:** A Water Borne Strippable protective coating designed for use over sealed wood and metal substrates, specifically for the case of removing the film from the interior surfaces of spray booths.

## PHYSICAL CONSTANTS

**Viscosity:** 75 - 80 KU @ 77° F

**Weight Per Gallon:** 8.73 - 9.33

**Non-Volatile Material:** 52.5 - 55.0 % By Wt.

47.3 - 49.4 % By Vol.

**Gloss @ 60 Degrees:** 80

**Coatings V.O.C.:** Does not exceed 27 grams per liter.

## APPLICATION INFORMATION

**Method of Application:** Professional, HVLP, Airless/Conventional Spray Technology.

**Application Viscosity:** As Packaged.

**Required Reducer & Ratio:** **DO NOT THIN THIS PRODUCT.** This product is ready to apply as packaged. Thinning this product can adversely affect the film building properties, dry/cure times, and volatile organic compound (V.O.C.) emissions.

**Clean Up:** Warm soapy water, flushed with clean water.

**Wet Film Thickness:** 5.5 - 6.0 mils

**Dry Film Thickness:** 2.5 - 3.0 mils

**Spread Rate:** Estimated practical coverage is 300 - 350 sq. ft. per gallon @ recommended wet mil thickness, depending on application technique and the porosity of the substrate.

**Substrate:** Previously painted wood, metal and as a direct to metal

**Surface Preparation:** All surfaces must be clean, dry and free of dust, dirt, oil, grease, wax or any contamination that would adversely affect the adhesion or performance of this coating.

**Application Direction:** Estimation of practical coverage of this product can be variable, and is completely dependent on the application technique i.e.; (determine the amount of wet film thickness to achieve the dry film thickness) and the porosity of the substrate. Drying times may be adversely affected by extreme high/low Temperature and Humidity Variances. Apply when the product, air, and surface temperatures are between 50 ° and 85 ° Fahrenheit, the relative humidity is no greater than 85% Max, and the surface is at least 5° Fahrenheit, above the dew point.

**Air Dry Schedule:** Tack Free: 45 - 60 Min., Handle: 1 - 2 Hrs., Sand/Recoat: 2 - 3 Hrs., Dry Hard/Full Cure: 16 - 24 Hrs.

## TESTING DATA

**Interior/Exterior Durability:** N/A

**Salt Spray/Humidity Resistance:** N/A

**WARNING:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

*Recommendations are based on tests and information to be reliable. However, since we have no control over the conditions under which our products are stored, used, or handled, there are no warranties expressed or implied that the products are fit for a particular purpose.*

### LIMITED WARRANTY

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